# SINGLE DOOR WAFER TYPE SWING CHECK VALVE **INTEGRAL HARD SEAT**



## **OVERVIEW**

The Rite® Series 205 wafer combination swing check valves are flow activated and Rite® sized. The Rite® Series Check Valve inlet ports and disc have been shape optimized to achieve a fully open position at low flow rates (3 ft/s on average).

#### **SPECIFICATIONS**

Size Range	NPS 2" to 48"
	50mm to 1200mm
Temperature Range	Cryogenic to High Temperature (Pending Materials Selected)
Operating Pressure	ASME (150, 300, 600, 900, 1500)
	DIN (PN10, 16, 25, 40, 64, 100, 150, 250)
Body Style	One-Piece Wafer Body Integral Type
Leakage Rate	API 598

## **APPLICATIONS**

- **Chemical Processing**
- Electrolysis
- Facilities/Skid
- **HVAC**
- Marine
- Nuclear
- Oil Transport

- Petrochemical
- **Power Generation**
- Refrigeration
- Storage & Transport
- Tank Trucks
- Water

# **MEDIA**

- Acids
- Alkalis
- Corrosive Chemicals
- Dry Chlorine (Gas or Liquid)
- Gases
- Hydrogen
- Oxygen
- Water

# **DESIGN FEATURES**

The Series 205 hard seated check valves offer:

#### SINGLE DOOR DESIGN:

# Below numbered list can be referenced on various figures throughout document.

- 1 Combination design utilizing both gravity + spring makes the valve easy to open/close, reducing water hammer.
- 2 Limited movement of internal parts during operation extends service life.
- 3 Elliptical inlet shape designed to accelerate line media through the valve.
- 4 Optimal diameter for high flow capacity.
- 5 Short face to face, reducing weight and space between flanges.
- 6 Low cracking pressure design.
- 7 Quick response time (ideal for process lines with varying flows & control valves).
- 8 Customizable modular design, allows for adding optional special accessories to meet customer application requirements.
- 9 Cost & energy efficiency, requiring only one set of flange studs which span the valve, reducing in-service vibration.
- 10 Integral design reduces leak path enhancing life expectancy.

Figure 01: Integral Hard Seat Cutaway Front View.

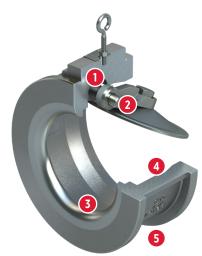


Figure 02: Integral Hard Seat Cutaway Rear View.





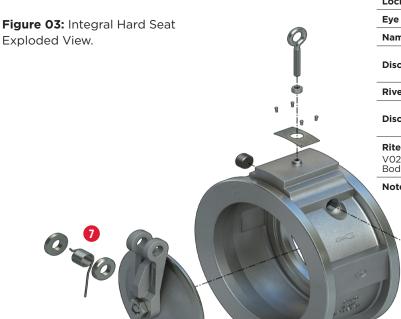
# **DESIGN STANDARDS**

Valve Design	API 594
Accessories Available	H100, SA01, SA1, SA2, SA3, SA4, S4A, SA6, SA7, SA10, SA16, SA40, SA40A, SA50, SA54, etc.
Testing Standard	ASME B16.34, API 598
Face-to-Face	API 594

# **CERTIFICATIONS AND APPROVALS**

Certifications	CE/PED CRN
Approvals	NSF-61

Additional information is available in the Bray Rite® Ltd. Technical Sales Manual.



MATERIAL OPTIONS<sup>1</sup>

Body Material determines whether design is integral type, or seat ring type. See below chart:

Body	Stainless Steel (ASTM A351 CF8M)
	Exotic Alloys
Hinge	Stainless Steel (ASTM A351 CF8M)
	Matches body material on exotic materials
Seat (Integral)	Matches body material, Stellite overlay optional
Spring	Valve size: ≤12": Stainless Steel (ASTM A313 316) standard duty
	Valve size: ≥14"+: Stainless Steel (ASTM A313 17-7 PH)
	Inconel (X750) on exotic body materials
Spacer	Stainless Steel (ASTM A479 316), PTFE optional
Pin	Stainless Steel (ASTM A479 316)
	Matches body material on exotic materials
Plug	Stainless Steel (SS 316)
	Matches body material on exotic materials
Lock Nut	Steel Zinc Plated
Eye Bolt	Steel Zinc Plated
Nameplate	Stainless Steel (SS 316)
Disc	Stainless Steel (ASTM A351 CF8M)
	Matches body material on exotic materials
Rivet	Steel Zinc Plated
Disc Nut	Stainless Steel (ASTM F594 316)
	Matches body material on exotic materials

# Rite® Series Check Valve integral type part number:

VO215XMZ205 (For 2", Class 150, Stainless Steel ASTM A351 CF8M Body, Metal Seat, SS Spacer, Series 205)

Note: 1 Dimensions available in ASME and DIN sizes.

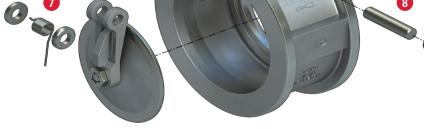


Figure 04: Integral Hard Seat In-Pipe View.

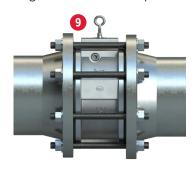


Figure 05: Integral Hard Seat Close-Up Cutaway Views.

