
SOLUTIONS FOR THE MINING INDUSTRY



Bray[®]

BRAY.COM

THE HIGH PERFORMANCE COMPANY



At Bray our business is helping our customers with their flow control requirements. Our modular product line offers the best compatibility, economy and quality performance in the flow control industry.

Through years of field application experience, research and development, Bray has designed products that meet the stringent requirements of today's flow control industry. We have earned a reputation for excellence by creating products of superior value and quality, providing personalized customer service and emphasizing on-time deliveries. Our success has always been the direct result of our fully integrated range of valve, actuator and control products. Rugged and reliable, our products are engineered to provide years of trouble free service.

Bray manufacturing facilities are certified to ISO 9001 quality standards, assuring product quality, precision manufacturing and internal process integrity.

Bray is committed to customer support. Our extensively trained staff is knowledgeable in all aspects of Bray's products and their applications and provide personal attention to every customer. To serve you locally, each region maintains a factory certified sales and service network for all Bray International products.

Bray recognizes that "our customers make us successful" and they have a choice of many manufacturers when selecting valves, actuators and accessories for their applications. Since many manufacturers have access to the same materials of construction for these products, Bray believes that a customer's purchase decision is heavily influenced by the following key factors:

- > Trust in the Manufacturer
- > Confidence in the Quality Assurance and Integrity of the Manufacturer
- > Proven Industry Experience
- > Features and Benefits of the Product
- > Delivery
- > Customer Service
- > Cost of Ownership

Tough mining services require well built, robust valves for long service life.

Bray valve designs are field proven in tough mine applications around the world. Bray is proud to supply the right valve that performs in mine service applications helping achieve operational efficiencies with a lower cost of ownership.

With valve installations in copper, gold and alloy mineral mines worldwide, Bray is fast becoming an industry leader for the following reasons:

- > Improved operations performance due to reliability.
- > Longer service life with less maintenance avoiding costly downtime.
- > Proven safe designs protecting mine personnel.

SLURRY TRANSPORTATION SOLUTIONS

- > Bray Series 762, 767, 768, 746HP, and 752HP Slurry Knife Gate Valves
- > SlurryTuff Maxi-Check Isolation Ball Check Valve
- > SlurryTuff Maxi-Check Ball Check Valve
- > SlurryTuff EZI-VAC Air Release Valve
- > Bray M1 Severe Service Metal-Seated Ball Valve

SLURRY HANDLING SOLUTIONS

- > Bray Series 762, 768, and 746HP Slurry Knife Gate Valves
- > Bray Series 39 Slurry Control Valve with Liner and Trim
- > Bray Series PVA Heavy Duty Pinch Valve
- > Bray Resolute Square Ball Valve

PROCESS WATER AND WASTEWATER SOLUTIONS

- > Bray Series 30 and 31 with FKM Fluoropolymer Elastomer Seat
- > Bray Series 940 Unidirectional Knife Gate Valve
- > Bray Large Diameter Resilient Seated Butterfly Valves 24" to 120" Diameter

MINERAL PROCESS AND EXTRACTION SOLUTIONS

Flotation Cell Level Control

- > Bray Series 39
- > Bray Series PVA

Leaching Process Valves (Strong Acid)

- > Bray/McCannalok High Performance Butterfly Valve
- > Bray F-Series Ball Valve

Weak Acid Valves

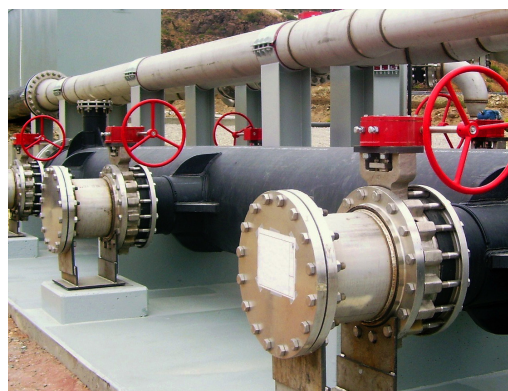
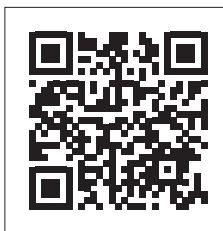
- > Bray Series 22 and 23 Butterfly Valve
- > Bray Acris Series 24/25
- > Amresist Acris Butterfly Valves
- > Amresist Acris Lined Ball Valves

Autoclave Valves (HPAL, POX)

- > Bray M1 Severe Service Metal-Seated Ball Valve
- > Bray 752HP, 762, and 768 Slurry Knife Gate Valve

Hydromet Pump Isolation

- > Bray/Rite High Performance Swing Check Valves



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BRAY SERIES 746HP BIDIRECTIONAL POLYURETHANE LINED KNIFE GATE VALVE

Advanced Polyurethane Liner for Superior Valve Protection.

The Bray Series 746HP features a one-piece polyurethane molded liner throughout the body and chest providing Zero Leakage shutoff in the most abrasive applications. The liner extends over the front face of the body, ensuring total protection from abrasive media and eliminating the need for additional gaskets.

The one-piece, durable ductile iron body is offered in a compact wafer style for ease of handling and installation.



BRAY SERIES 762 BIDIRECTIONAL SLURRY VALVES

The Bray Series 762 is a bidirectional heavy duty slurry valve, designed for demanding slurry applications. Twin elastomer seats and push-through gate design facilitate self-cleaning and prevent media build up.

The durable ductile iron body is offered in a two-piece bolted flange style. When fully open, the valve is full bore, offering no resistance to line media.



BRAY SERIES 768 BIDIRECTIONAL SLURRY VALVE

The Bray Series 768 is a bidirectional slurry valve, designed for demanding slurry applications. Twin elastomer seats and push-through gate design facilitate self-cleaning and prevent media build up.

The durable ductile iron body is offered in a compact wafer style. When fully open, the valve bore offers no resistance to line media.

Designed for easy, quick conversion between manual and pneumatic actuation. Featuring a lubricant injection port for continuous, smooth operation with minimal maintenance.



BRAY SERIES 943 UNIDIRECTIONAL KNIFE GATE VALVE

Engineered for general purpose on/off service and isolation of clean, dirty, corrosive, abrasive, viscous and high temperature media.

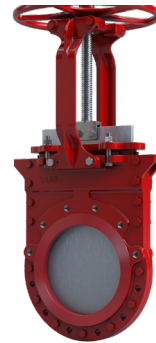
- > Topworks designed for easy, quick conversion between manual and pneumatic actuation. Manual valves include a lubricant injection port for continuous, smooth operation with minimal maintenance.
- > Clevis design and horizontal bolting stabilizes gate ensuring proper alignment.
- > Standard multi-layer square packing provides exceptional gland sealing.
- > Optional energized quad seal packing for additional leak prevention.
- > Standard integral metal seat and optional replaceable zero leakage resilient seats.
- > Gate design ensures consistent alignment throughout the length of the stroke.
- > Unique body design with no dead pockets enables self-draining of valve.



BRAY SERIES 752/752HP BIDIRECTIONAL KNIFE GATE VALVE

The Bray Series 752 Bidirectional Knife Gate Valve is an engineered solution designed for precise and reliable handling of slurries. Its innovative design, featuring a two-piece bolted body and a steel-reinforced molded perimeter seat, ensures bidirectional zero leakage shutoff even under demanding operational conditions.

With a diverse range of actuator options including Direct Mounted Handwheel Standard (2"-10"), Bevel Gear Standard (12"-24"), Pneumatic, Hydraulic, and Electric, it addresses various operational requirements. Primarily utilized in Chemical, Mining, and Power industries, the Series 752 demonstrates excellence in valve technology, delivering superior performance, durability, and adaptability. open, the valve bore, offers no resistance to line media.



BRAY SERIES 767 BIDIRECTIONAL HIGH PRESSURE SLURRY VALVE

The Bray Series 767 is a bidirectional high pressure slurry valve, designed for demanding high pressure slurry applications. Twin elastomer seats and push-through gate design facilitate self-cleaning and prevent media build up.

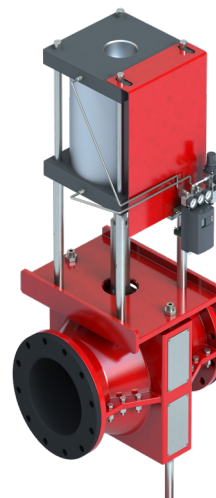
The durable ductile iron body is offered in a two-piece bolted flanged style. When fully open, the valve bore, offers no resistance to line media.



BRAY SERIES PVA HEAVY DUTY PINCH VALVE

Series PVA is a bidirectional heavy duty pinch valve engineered for demanding applications. The pinch valve design enables customers to isolate as well as control in slurry and abrasive applications.

The body is offered in open or enclosed body design. When fully open, the valve is full bore—offering no resistance to line media and importantly, no potential leak paths to the environment.



SLURRYTUFF MAXI-CHECK BALL CHECK VALVE

The MAXI-Check L is a soft seated ball check valve for low abrasion applications.

The weight of the ball compared to the flap of an equivalent swing check valve plus the flow around the ball means that there is considerably lower pressure loss through the valve.

Such savings in pressure drop are reflected in measurable annual power savings, particularly in 24 x 7 pipeline pumping scenarios. The large port design prevents clogging while the urethane coated ball is free to move and rotate with the media as it flows through the valve. This continuous movement prevents scale build up on the ball and within the ball bonnet, which can be inspected through the bonnet blanking flange. The seat is integral to the one piece body.

The valves are fabricated which allows flexibility of manufacturing to suit clients requirements.



BRAY/RITE CHECK VALVES

Rite's Bray/Rite wafer combination swing check valves are flow-activated and Rite Sized. Bray/Rite inlet ports and disc have been shape optimized to achieve a fully open position at low flow rates (3 ft/s on average). Therefore, the Bray/Rite operates exceptionally well in the flow rates typically found in pipelines containing control valves and lines with varying media flows.

- > Engineered to accelerate line media through the valve and achieve a virtually unobstructed full opening in low pressure.
- > Limited movement of internal parts during operation, reduces wear - enhancing the long service life of a Bray/Rite valve.
- > Bray/Rite valves, either resilient or metal seated, offer zero leakage in all pressure classifications



SLURRYTUFF MAXI-CHECK ISOLATION BALL CHECK VALVE

The SLURRYTUFF™ MAXI-Check I dual function ball check/isolation valves are specifically designed for high wear applications such as slurry, ash disposal and mine dewatering. The large port design prevents clogging while the Hi-Wear seat offers a large sealing area. The valve is normally located on pump discharge. In a static situation the ball is held in the seat by back pressure.

Applications up to 35 bar use a urethane coated ball, for abrasion resistance.

High pressure applications (usually dewatering) use a hollow ball manufactured from stainless steel or silica bronze to withstand the mechanical forces. The robust construction ensures years of continuous and reliable use.



SLURRYTUFF EZI-VAC AIR RELEASE VALVE

EZI-VAC valves are designed for many applications, including slurry and water. The large port design prevents clogging while the Hi-Wear seat and float design offers a large sealing area.

In the case of column separation, where large volumes of air should be introduced to the system to prevent water hammer, the floats respond virtually instantaneously. These valves are constructed as full bore with high discharge and intake capabilities.

An anti-surge float option is available to limit discharge rates to reduced differential pressure. The EZI-VAC Triple Action (EVTA) internal float design allows venting under pressure. EZI-VAC Valves are long lasting and maintenance free.



BRAY SERIES 39 SLURRY CONTROL VALVE

Features a high performance short body slurry and liquor control valve designed to control in erosive, corrosive and scaling applications.

- > Robust construction
- > Easy to maintain, fully repairable and replaceable components
- > Engineered trim solutions to suit specific applications
- > Enhanced reliability through advanced material and coatings technology
- > Offset disc profile for optimum control and wear resistance
- > Blow-out proof stem



BRAY/MCCANNALOK HIGH PERFORMANCE BUTTERFLY VALVE

Bray's award winning double offset high performance butterfly valve is precision engineered to deliver quality, value and reliability in the most demanding applications.

- > Designed for high pressure and high temperature applications.
- > Bidirectional zero leakage shutoff rate across full pressure range.
- > Designed for dead-end service at full rated pressure.
- > Double offset geometry reduces seat wear and extends valve service life.
- > Easy field maintenance, seat replacement only requires removing a few bolts.
- > Adjustable and field replaceable stem packing.



BRAY SERIES 22/23 PFA LINED BUTTERFLY VALVES

Extensive field research and engineering have developed this design which provides bubble tight shutoff and high Cv values. The Series 22/23 features a stainless steel disc that can be encapsulated in PTFE, PFA, or UHMWPE to fit a wide range of customer applications. The PTFE seat is isostatically molded to provide superior chemical resistance.

- > The primary seal is achieved by an interference fit between the extra wide disc hubs and contoured seat.
- > The unique seat geometry lowers seating and unseating torque while reducing wear on the contacting parts.
- > A resilient seat energizer extends completely around the seat, including the disc hub providing uniform force sufficient for bubble tight shutoff
- > The encapsulated disc has 1/8" (3 mm) minimum thickness of virgin PTFE or PFA lined over stainless steel.



AMRESIST ACRIS PFA LINED BUTTERFLY VALVE

Fully PFA lined butterfly valves engineered for bidirectional zero leakage shutoff in demanding corrosive and ultra pure industrial applications provide unsurpassed resistance to corrosion, permeation and microbial contamination for maximum purity and reliability with minimum maintenance.

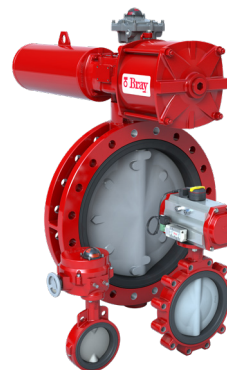
- > Durable, spherically molded PFA liner and matching disc interface to form a tight bidirectional seal.
- > Full width 360° energized backup liner provides uniform sealing.
- > Acriseal™ live-loaded, stem sealing system self-adjusts to eliminate leak paths and reduce fugitive emissions for long-term, maintenance-free operation.
- > Extended PFA liner forms a protective sleeve shielding the stem from corrosive media and eliminating leak paths.
- > PFA disc over-molding is mechanically bonded to the base metal for full vacuum capability and the streamlined disc engineered for maximum flow.



BRAY RESILIENT SEATED BUTTERFLY VALVES

Bray's resilient seated butterfly valve line has been an industry leader for over 30 years. Tongue and groove seat design, double-D shaft to disc connection, and Nylon 11 disc coating are all best in class features which provide a long lasting and quality product.

- > Engineered disc to maximize flow and minimize resistance providing a high Cv.
- > Seat design and internal disc to stem connection isolates the line media from the body and stem.
- > Spherically machined and polished disc edge produces bubble tight shutoff, minimum torque, and longer seat life.
- > Non-corrosive, heavy duty bushing absorbs actuator side thrust and extend service life.
- > Various seat material options to handle general to abrasive slurry service.



BRAY F15/F30 FLANGED SERIES BALL VALVES

Feature a floating ball design for low torque and increased cycle life. As standard, large size valves feature trunnion-type ball support. These rugged ball valves are ideal for industrial applications.

- > Smart Stem features live loaded packing that ensures tight stem packing sealing during changes in environmental conditions and long term wear of the valve.
- > Ball support on large sizes elevates the ball to allow for uniform contact with the downstream sealing seat ensuring tight sealing and long service life while preventing premature failure due to uneven wear.
- > Grooves in O.D. of seats to safely relieve excess cavity pressure during moments of unplanned high pressure exceeding specifications.
- > Cavity fillers reduce entrapment of media in body cavity preventing solidifying media buildup and extending service life.



BRAY SERIES M1 SEVERE SERVICE METAL SEATED BALL VALVE

Bray's High Performance Series M1 Severe Service Metal Seated Ball Valves are suitable for the harshest applications. These products are customized as required for specific applications.

Each M1 valve is engineered for the customer's specific application and is backed by a specialized and trained service department.

- > Maximum sealing life achieved through widest sealing surfaces and advanced coating technology.
- > A large spring washer stabilizes and locks the seat in place. These springs uniformly produce a consistent load around the entire seat ring and maintain a seal by loading the primary seat ring to the valve body.
- > Features a highly corrosion resistant super alloy, blowout proof, one-piece design. The stem design meets API 608 & 6D.
- > Two coated inner stem bearing rings are used as thrust bearings for rotational movement. Gall resistant coatings are used to maximize bearing life. These rings are flat-lapped for low friction operation.



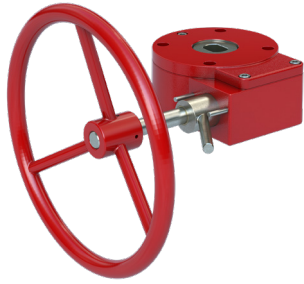
AMRESIST ACRIS PFA LINED BALL VALVE

Fully Lined Valves Engineered for Corrosive & Ultra Pure Industrial Applications

- > Fully PFA lined ball, stem and body offer unsurpassed resistance to corrosion, permeation and microbial contamination for maximum purity and reliability.
- > Full port design ensures an unrestricted flow path for high flow rates with minimal pressure drop.
- > Rugged, high strength one piece ball and stem prevents blowouts and limits hysteresis for dependable operation.
- > Adjustable PTFE chevron packing eliminates leak paths and reduces fugitive emissions.
- > Durable, corrosion resistant PTFE seat designed for zero leakage, low torque isolation.
- > Metal-to-metal body joints protect the locked-in liner from damage caused by external forces.



SERIES 05 DECLUTCHABLE GEAR OPERATOR



This operator is excellent for the safe handling of spring return actuators. During pneumatic operation, the worm of the gear unit is disengaged. Should the valve require opening or closing in the event of power loss, manual rotation of the declutch lever will provide a camming action and engage the worm to the segmented worm gear, allowing rotation of the valve using the handwheel.

- > Heavy duty on/off service
- > Self-locking to hold any position
- > Field-adjustable travel stops
- > Locking kits

SERIES 92/93 PNEUMATIC ACTUATORS



Features rack and pinion with reduced overall size requirements and economic savings. In addition, all Bray accessories are fully modular and directly mount to the actuator – providing flexibility and efficiency at reduced cost

- > Completely enclosed and self-contained
- > Anodized aluminum bodies with polyester coated end caps as standard.
- > Two independently adjustable travel stops
- > Integral porting
- > Permanently lubricated bearings and guides
- > NAMUR accessory compatible

SERIES 70 ELECTRIC ACTUATOR



Features on/off or modulating control and offers easy access to terminal block wiring, cam adjustments and switch installation. Therefore, the time required for field start-up and adjustment is greatly reduced, and maintenance can be performed with assured ease and safety.

- > High visibility position indicator
- > Manual declutchable handwheel
- > Easy access for field wiring and adjustment
- > Captive cover bolts
- > Self locking output drive assembly
- > Travel limit SPDT switches
- > Digital interface available
- > Optional Seacorr® coating for harsh environments
- > Optional modulating control using Servo NXT microprocessor

SERIES 98/98C SCOTCH-YOKE ACTUATOR



Features a modular design with a wide range of modules to suit the required process application. The heart of the Series 98 is the yoke, available in symmetrically or canted, that converts linear motion into rotational motion.

- > Compact, modular design for ease of maintenance
- > High torque to weight ratio
- > Easy field configuration
- > Premium epoxy/polyurethane coating
- > Optional Seacorr® coating for harsh environments
- > Wide range of modules
- > Replaceable self lubricating metal backed PTFE bearings for enhanced service life
- > Wide range of accessories to mount

Note: Pneumatic and Hydraulic

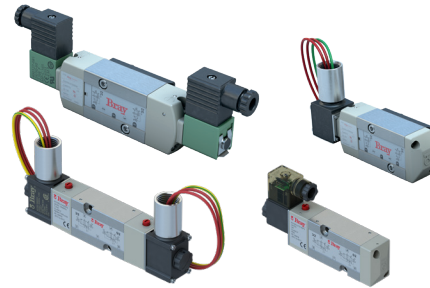
SERIES 6A ELECTRO PNEUMATIC POSITIONER



Precision digital control with proven reliability the Series 6A positioners were designed with ease of installation, simple calibration, efficiency and economy in mind. Units for rotary single acting and double acting actuators are offered as standard. Various housing options and intrinsically safe versions are also available.

- > Zero bleed design
- > On-line adaptive control
- > Corrective and preventative maintenance self-diagnostic checks
- > LCD monitor
- > Auto calibration
- > Friction clutch locking device
- > Non-contacting position sensor technology
- > Integral volume booster

SERIES 63 SOLENOID VALVES



These units can be used with either spring return or double acting actuators where on/off electrical operation is required. Units have 1/4" NPT conduit connections and DIN units have cable gland PG9 connectors, also available with 1/2" NPT conduit adapters.

- > Compact, modular design
- > Pilot operated
- > Single or dual coil
- > Low power & Intrinsically safe options
- > Hazardous area option available
- > Convertible from 3-way (32) or 4-way (52)
- > Spool control valve
- > Double or single acting
- > NEMA 4, 4X IP65

SERIES 5A, 5B AND 5C VALVE STATUS MONITORS



Provide visual and electrical indication of position on any VDI/VDE 3845 compliant quarter-turn rotary actuators. The VSMs can be installed in both perpendicular and parallel orientations without changing brackets. Available as general purpose (Series 5A and 5B) or hazardous locations (Series 5C Explosion Proof, and 5A/B Intrinsically safe).

- > Shatter and UV resistant dome. Stainless steel captive cover bolts
- > High visibility position indicator with double seal to prevent water ingress.
- > Splined cams for easy and accurate adjustment without tools.
- > Flexible mounting options with adjustable bracket for NAMUR mounting pads. Easy access terminals.
- > Available industrial communication protocols module (CommPro) for AS-i, DeviceNet and Profibus DP.
- > Explosion-proof housing or intrinsically safe proximity switches available for hazardous locations.

SERIES 54 PROXIMITY SENSORS



Design offers reliable and durable valve monitoring and control solutions for efficient plant operation. The compact Series 54 directly mounts to VDI/VDE 3845 compliant actuators resulting in a smaller, cost saving actuator profile. Various electrical output options allow integration of the Series 54 into all standard process control environments.

- > Two independent sensors for open and close position indication
- > Rugged design resistant to shock, vibration, UV and corrosion
- > Hermetically sealed protects against ingress of liquids or solids
- > Non-contact sensor eliminates the effect of mechanical wear
- > Eliminates potential switch welding, arcing and sparking
- > Quick and easy installation, maintenance free design
- > LED indication for sensor power, switch and solenoid status
- > AS-i sensor available for digital network solution for valve actuator interface
- > DC 2-wire sensor available for hazardous area process environments, optimized for indoor and outdoor use.

BRAY SERIES 98C COMPACT SCOTCH YOKE ACTUATOR

Compact and Energy-Efficient Actuator for Rotary Valves.

The compact Series 98C Scotch Yoke Actuator continues Bray's commitment to provide products which exceed customers demanding applications. By utilizing proven technologies of the larger Series 98 scotch yoke actuator, the Series 98C, tested to withstand up to 1,000,000 cycles, offers a range of compact scotch yoke actuators with torque outputs up to 17,701 lbf-in (2,000 Nm). This torque range easily covers common rotary turn valve sizes from 2" to 20".

Standard 98C valve adaption includes two easily adaptable ISO 5211 mounting surfaces with a square drive output shaft which are designed to adapt to any quarter turn valve. Conversion from fail clockwise to fail counterclockwise direction is as easy as simply flipping the actuator over and reattaching to the valve. A VDI/VDE 3845 accessory mounting pad readily accepts switchboxes, sensors or positioners for provide position feedback to a facilities host system.

The 98C isn't just a piece of equipment; it's a long-term partner in performance. Maximize uptime, reduce repair cycles, and achieve optimal functionality without compromise. easy maintenance: just replace the soft components, and it's ready to deliver peak performance year after year.

Have multiple power sources in your facility? Don't worry, a Series 98C may be controlled with a pneumatic or hydraulic power source. Optionally, if electric power is the only energy source, the 98C can utilize Bray's electro-hydraulic power unit for self-contained and emission free operation.



SINCE 1986, BRAY HAS PROVIDED FLOW CONTROL SOLUTIONS
FOR A VARIETY OF INDUSTRIES AROUND THE WORLD.

VISIT **BRAY.COM** TO LEARN MORE ABOUT
BRAY PRODUCTS AND LOCATIONS NEAR YOU.

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